

# **PT-MAT<sup>TM</sup> Tinning Rods**

## **General Information:**

PT-MAT<sup>TM</sup> Tinning Rod is a brazing rod used with oxyacetylene, it provides coating with high tensile strength and is also used as a binder / filler for composite carbide rods.

Specification: RbCuZn-d

PT-MAT<sup>™</sup> Tinning Rod is a low fume copper nickel zinc alloy (nickel bronze)

## **Applications:**

PT-MAT Tinning Rod is used on oil drilling tool as a complement to composite carbide rods or to braze tungsten carbide inserts on steel.

#### **Physical properties:**

Hardness: 120 HB.

Tensile strength: 70,000 PSI Melting point: 920°C (1688°F)

#### Chemistry.

Cu	Ni	Zn	Si	Mn	Р	Pb	Fe	Sn
46-50	9-11	Balance	.25 max	.1 max	.25 max	.05 max	.1 max	.05 max

### **Packaging:**

36" length. flux coated or bare. available in diameter 1/8", 5/32", 3/16".

